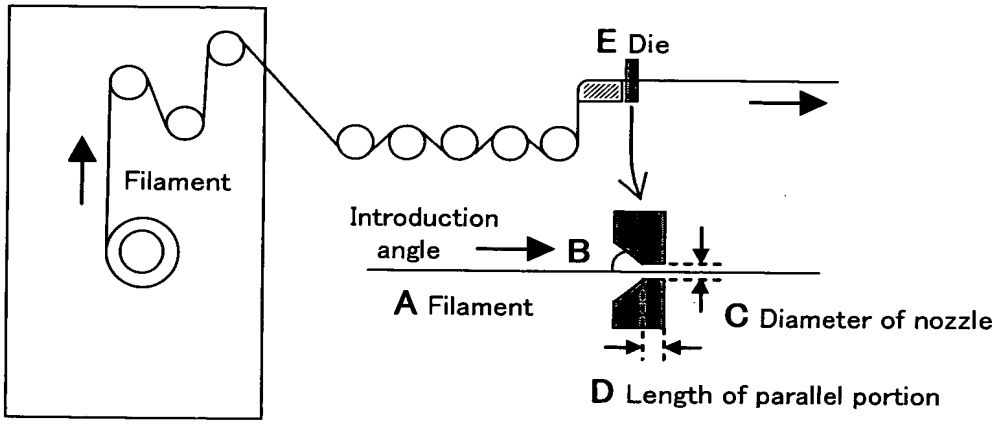
Fig. 1


E Die
Filament
Introduction angle
B
A Filament
C Diameter of nozzle
D Length of parallel portion